## **Vertical Joint Sealant**

A recommended high quality sealant for numerous industrial applications. Acts as handapplied sealant for sealing joints, vertical and inclined joints for pavements and buildings

Description Flex Joint V Sealant consists of a homogeneous mixture of a special

rubber, chemical additive, mineral fillers and special bitumen.

Uses Recommended for usage in most type of water retaining structures as

reservoirs, sewage disposal works retaining wall (brickworks and concrete) basement structures and form intergral part of our Aquaseal

waterproofings.

Outstanding Features \* Resistant to stress caused by varying temperature

\* Flexible and easy application by hand applied

\* Withstand permanent immersion in water

\* Durable

Application Flex Joint V Sealant is applied by hand after it has been heated. Flex

Joint V Sealant must be heated in boiling water or fields ovens, not by

direct heat.

Preparation Remove all dirt, dust, laitance, and loose material by rigorous wire

brushing. Remove all rust, scale and protective lacquers from metal surfaces. All applied surfaces must be completely dry, clean and frost-

free.

**Technical Specification** 

Typical Property	Specified Limit	Test Method
Form	Stiff Putty	
Color	Black	
Relative Density at 25 °C	1.6 -1.9kg/litre	ASTM D71
Cone Penetration at 25°C	50 – 70 dmm	ASTM D5329
Application Temperature	20 – 50 °C	
Elongation At Break	500% min	ASTM D412
Solid Content	100.00%	ASTM D4

Heating Flex Joint V Joint Sealant are heated to 45 to 55°C by placing in a field

oven or in boiling water for approximately 1 hour. When using water, the water level should only come almost to the top of the pail (leave the lid on). Flex Joint V Joint Sealant should not be subjected to direct heating.

**Priming** On concrete, stone, brickwork and timer, Bituminous Primer 3416 Type 1

is required. Applied areas with primer should be touch dry before

sealing.

Packaging :5 kg tin

### Storage Shelf Life

12 months from date of manufacture in original sealed container stored undercover 25  $^{\circ}$ C, at ambient temperature away from heat, and dry conditions.

#### **Handling Precautions**

Wash off any bitumen sealant on the skin with Xylene before it dries. During mixing and application ensure adequate ventilation since the bitumen sealant component contains asphalt bitumen which is volatile and may cause eye watering in confined spaces. Avoid generation of airborne dust during mixing. Flex Joint V Sealant contains more than 20% Asphalt/Bitumen and, therefore, in line with current legislation, is classified as irritating to eyes and skin. For this reason the following precautions should be observed: Avoid contact with the skin and eyes; in case of contact with the eyes, rinse immediately with plenty of water and seek medical advice; wear suitable gloves and keep the product out of the reach of children.

#### The General Term & Conditions

All recommendations for use of our product, whether given by us in writing, verbally, or to be implied from the results of tests carried out by us are based on the current state of our knowledge Notwithstanding any such recommendations the Buyer shall remain responsible for satisfying himself that the products as supplied by us are suitable for this intended process or purpose. Since we cannot control the application, use or processing of the products, we cannot accept responsibility therefore. The Buyer shall ensure that the intended use of the products will not infringe any third party's intellectual property rights. We warrant that our products are free from defects in accordance with and subject to our general conditions of supply.

The above mentioned details Specified key data are individually checked throughout, guarantee, and included in the certificates of Analysis (CoAs). & Typical key data are spot checked, the value are typical for the product and are indicated for information only. The values are not guaranteed or included in the CoAs.



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